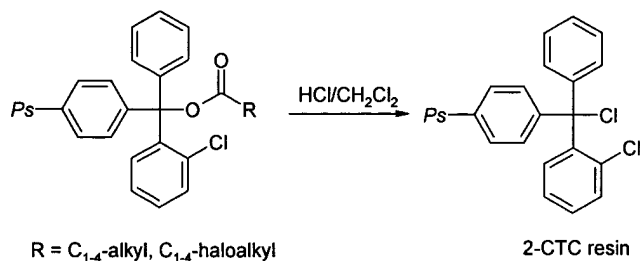


[0003] WO 01/85758 A2 [7] discloses the recycling of carboxylic acid (e.g. preferably trifluoroacetic acid) trityl ester resins with HCl in CH₂Cl₂. Apart of the fact that

trifluoroacetic acid trityl esters are subject to hydrolysis [8: Z. Phy. Chem. 113 (1978) 199] and therefore difficult to handle, the reexamination of the example given in [7] achieved only 77% of the content of active chloride [6] before use.



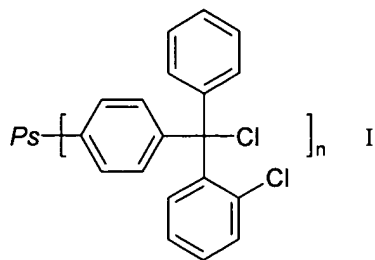
[0004] After loading of 2-CTC resin with Fmoc-amino acids, unreacted active sites are end-capped with alcohols, especially methanol and Fmoc protecting groups are deprotected with amines, especially piperidine [1, 9: W. C. Chan, P. D. White in Fmoc Solid Phase Peptide Synthesis] leading to a certain amount of methylether and amine substructures in the resin. These substructures decrease the yield of the recycling step and consequently the activity (content of active chloride) of the recycled resin.

Summary of the Invention

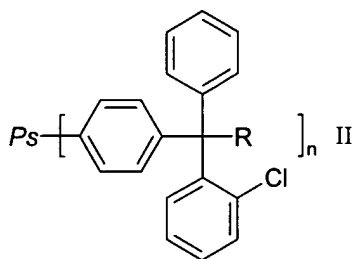
[0005] Surprisingly it has now been found, that by carrying out a reaction of used 2-CTC resin (comprising of a compound of formula II) in the presence of a chlorinating agent and an organic solvent, the active chloride content of the recovered 2-CTC resin can be successfully regenerated. Further it has been found that such recycling of "used resin" takes place approximately quantitatively due to conversion of compound of formula II wherein R is as defined below to 2-CTC resin. The recycled 2-CTC resin loaded successful Fmoc-Trp(Boc) or Fmoc-Leu [9: p. 217]. It was found that chlorination with HCl in the presence of an organic solvent is also applicable for the conversion of 2-CT-OH resin to 2-CTC resin.

Detailed Description of the Invention

[0006] The present invention describes a process for the preparation of solid phase bonded 2-chlorotrityl chloride (2-CTC resin) of formula I



wherein Ps is a polymeric support and n has the following meaning: $1 \geq n > 0$
comprising the reaction of solid phase bonded 2-chlorotrityl of formula II



wherein R is OH or/and $\text{OC}_{1-4}\text{-alkyl}$ or/and $\text{NR}'\text{R}''$ (i.e. the resin as a whole may have bound to it any one of or a combination of such groups),
wherein R' and R'' independently of each other represent $\text{C}_{1-4}\text{-alkyl}$, or R' and R'' together with the nitrogen to which they are bonded represent a 5 to 8 membered heterocyclic radical
in the presence of a chlorinating agent and an organic solvent.

[0007] In further preferred embodiments the reaction is carried out wherein R is OH, OCH_3 , OC_2H_5 , OC_3H_7 , or

R' and R'' independently of each other represent methyl, ethyl, or

R' and R'' together with the nitrogen to which they are bonded represent piperidine.

[0008] Most preferred is the case wherein R is OH or/and OCH_3 or/and piperidine and the used resin is reacted in the presence of HCl and an organic solvent.

[0009] The term "polymeric support" within the present invention means polymeric resins suitable for use in solid phase synthesis, or surfaces in which polymers, having synthesis properties similar to these polymeric resins are attached to a solid support, or modified silica gels suitable for use in solid phase synthesis, preferably polystyrene (0-25% divinylbenzene crosslinked), more preferred 0-

10% divinylbenzene crosslinked and most preferred 1% divinylbenzene crosslinked.

[0010] The term "solid phase bonded 2-chlorotrityl" within the present invention means 2-chlorotrityl bonded to the polymeric support as defined above.

[0011] The value "n" within the present invention has the following meaning: $1 \geq n > 0$, therefore the value "n" may be between 0 and 1, whereas 1 is included. In a preferred embodiment, the value "n" has the following meaning: $0.9 \geq n \geq 0.5$.

[0012] The term "alkyl" as used herein denotes an optionally substituted straight or branched chain hydrocarbon residue containing 1 to 4 carbon atoms, such as methyl, ethyl, n-propyl, isopropyl, n-butyl, 1-sec-butyl, isobutyl and tert.-butyl. Preferably, the term "alkyl" denotes an optionally substituted straight or branched chain hydrocarbon residue containing 1 to 3 carbon atoms. More preferred the term "alkyl" denotes a methyl or ethyl group. Most preferred the term "alkyl" denotes a methyl group.

[0013] Within the present invention a compound of formula II wherein R is OH or/and $\text{OC}_{1-4}\text{-alkyl}$ or/and $\text{NR}'\text{R}''$ wherein R' and R'' independently of each other represent $\text{C}_{1-4}\text{-alkyl}$, or R' and R'' together with the nitrogen to which they are bonded represent a 5 to 8 membered heterocyclic radical (preferably wherein R is OH, OCH_3 , OC_2H_5 , OC_3H_7 , dimethylamine, diethylamine, methylethylamine or/and piperidine; most preferred wherein R is OH or/and OCH_3 or/and piperidine) is used.

[0014] The ratio of OH and $\text{OC}_{1-4}\text{-alkyl}$ and $\text{NR}'\text{R}''$ may be between 100:0:0 and 0:100:0 and 0:0:100. In a preferred embodiment the compound of formula II wherein R is OH is enriched.

[0015] Within the present invention 5 to 8 membered heterocyclic radicals for the term $\text{NR}'\text{R}''$ are the following moieties: pyrrolidinyl, piperidinyl.

[0016] According to the present invention, "used resin" (formula II), obtained after peptide cleavage, e.g. in the case of the polypeptides T-20 or T-1249 [10: US 5,464,933, 12: US 6258782] and quenching with pyridine (traces of water) [13: JACS 80 (1958) 812], is recycled after washing (e.g. dioxane) in the presence of a chlorinating agent and an organic solvent. The carbinol substructure in "used resin" can be verified by IR-spectroscopy ($\nu_{\text{OH}} = 3566 \text{ cm}^{-1}$). Trace amounts of Methanol (evidence of minimum $-\text{OCH}_3$ content in "used resin") can be detected by GC in the filtrate of the recycling experiments and nitrogen content by elemental analysis of "used resin". The recycling reaction may be carried out in organic solvents: e. g. toluene, chlorobenzene, CH_2Cl_2 , DMSO, NMP (1-methyl-2-pyrrolidinone), DMF, ethers or cyclic ethers with high absorption capacity of HCl gas (such as alkylethers, DME, Diglyme, THF or dioxane). The recycling reaction is preferably carried out in the presence of THF or dioxane, most preferred in the presence of dioxane.

[0017] Further, the recycling reaction may be carried out with chlorinating agents known from textbooks about organic chemistry (e.g. from J. March, "Advanced Organic Chemistry: Reactions, Mechanisms, and Structure", 4th ed. John Wiley & Sons(1992)) such as PCl_5 , PCl_3 , POCl_3 , SOCl_2 , CH_3COCl , CO_2Cl_2 , $(\text{CH}_3)_3\text{SiCl}$ or HCl. Preferred chlorinating agents are PCl_5 , PCl_3 , POCl_3 or HCl, and most preferred chlorinating agent is HCl.

[0018] In a further embodiment, the present invention may be carried out in a single percolation or in repetitive percolations.

[0019] In a preferred embodiment, the process is carried out with excess HCl.

[0020] The reaction may be carried out at a temperature between 0°C and 110°C preferably at a temperature between 0 - 50°C and most preferred at a temperature between 10°C and 25°C .

[0021] The reaction may be carried out in the organic solvent (preferred dioxane or THF, most preferred dioxane) wherein the HCl content is about 10-20 g/100 ml, most preferred > 20 g/100 ml.

[0022] In a further embodiment of the invention, the reaction may be carried out in the organic solvent (preferred dioxane or THF, most preferred dioxane) wherein the HCl content is > 0 to about 40 g/100ml, preferably 10-35 g/100 ml, and most preferred 20-30 g/100 ml.

[0023] The reaction may be carried out for 6-96 h preferably for 17-96 h and most preferred for 21-24 h.

Examples

Procedure:

[0024] In a double-walled jacket reactor with glass frit bottom 5 g pure “used resin” (formula II) was - after pretreatment in the organic solvent and suction of the solvent - stirred slowly in the organic solvent with dissolved chlorinating agent at specified reaction temperature (T) for specified reaction time (t). After completion of the percolation and suction of the reaction solution the remaining resin was washed with the reaction solvent, treated with hexane and dried under vacuum at 35°C. The content of active chloride of the recycled 2-CTC resin (formula I) was determined [6] and its content of nitrogen by elemental analysis was below detection limit. In the examples set forth in Table 1, the virgin 2-CTC resin (formula I) had content of active chloride before use: ~1.27 mol/kg. The “used resin” (formula II) had no active chloride before use and the content of compound of formula II wherein R is OC₁₋₄-alkyl is between 0 and 5%, and the content of nitrogen is between 0 and 0.2%.

Table 1:

formular II R is	solvent	chlorinating agent	T [°C]	t [h]	content of active chloride [mol/kg]
OH, OCH ₃ , piperidine	80 ml toluene	10 ml PCl ₃	25	17	0.76

OH, OCH ₃ , piperidine	80 ml toluene	10 ml PCl ₃	50	17	0.75
OH, OCH ₃ , piperidine	80 ml toluene	10 ml POCl ₃	25	17	0.62
OH, OCH ₃ , piperidine	80 ml toluene	10 ml SOCl ₂	25	17	0.97
OH, OCH ₃ , piperidine	80 ml toluene	10 ml SOCl ₂	110	15	1.02
OH, OCH ₃ , piperidine	80 ml toluene	10 ml CH ₃ COCl	25	17	0.39
OH, OCH ₃ , piperidine	80 ml toluene	10 ml CH ₃ COCl	50	17	1.03
OH, OCH ₃ , piperidine	200 ml toluene	10 g PCl ₅	110	17	0.77
OH, OCH ₃ , piperidine	120 ml CH ₂ Cl ₂	10 g PCl ₅	25	17	1.22
OH, OCH ₃ , piperidine	80 ml CH ₂ Cl ₂	10 ml SOCl ₂	40	65	0.97
OH, OCH ₃ , piperidine	40 ml dioxane	9.8 g HCl (24.5 g/100 ml)	25	24	1.22
OH, OCH ₃ , piperidine	50 ml dioxane	8.7 g HCl (17.4 g/100 ml)	25	24	1.29
OH, OCH ₃ , piperidine	71 ml dioxane	11.1 g HCl (15.6 g/100 ml)	25	17	1.14
OH, OCH ₃ , piperidine	90 ml dioxane	9.2 g HCl (10.2 g/100 ml)	25	24	1.21
OH, OCH ₃ , piperidine	90 ml dioxane	14 g HCl (15.6 g/100 ml)	25	24	1.23
OH, OCH ₃ , piperidine	90 ml dioxane	14 g HCl (15.6 g/100 ml)	10	24	1.23
OH, OCH ₃ , piperidine	90 ml dioxane	14 g HCl (15.6 g/100 ml)	25	65	1.18

OH, OCH ₃ , piperidine	2x 90 ml dioxane	2x 14 g HCl (15.6 g/100 ml)	25	2x 24	1.16
OH, OCH ₃ , piperidine	90 ml dioxane (no pretreatment)	14 g HCl (15.6 g/100 ml)	25	20	1.21
OH, OCH ₃ , piperidine	90 ml dioxane	24.3 g HCl (27 g/100 ml)	25	21	1.29
OH, OCH ₃ , OC ₂ H ₅ , piperidine	90 ml dioxane	24.3 g HCl (27 g/100 ml)	25	20	1.27
OH, OCH ₃ , i-OC ₃ H ₇	90 ml dioxane	23 g HCl (25.5 g/100 ml)	25	22	1.31
OH	90 ml dioxane	18.9 g HCl (21 g/100 ml)	25	24	1.6
OH	90 ml THF	19.7 g HCl (21.9 g/100 ml)	25	18	0.99
OH	90 ml THF	31.1 g HCl (34.5 g/HCl)	25	24	1.15

[0025] From the data presented in Table 1, it is clear that by carrying out the reaction according to the present invention active chloride is substantially regenerated in the recovered 2-CTC resin.